

BERNARD HOLMES PRECISION LTD

PLANT LIST

CNC LATHES

NAKAMURA SC-300
(2 MACHINES)

SPINDLE BORE 71mm

TURNING LENGTH 600mm

WITH LIVE TOOLING

TAKISAWA TC 10
(WITH MULTIFEED BAR FEED)

SPINDLE BORE 42mm

TURN LENGTH 200mm

TAKISAWA TC20
(WITH MULTIFEED BAR FEED)

SPINDLE BORE 51mm

TURN LENGTH 640mm

DOOSAN PUMA 2600SY NEW 2012

SPINDLE BORE 76mm

TURN LENGTH 760mm

SUB SPINDLE TURNING DIAMETER
175mm

WITH LIVE TOOLING AND Y AXIS

DAEWOO PUMA 250LB

SPINDLE BORE 76mm

TURN LENGTH 1300mm

DAEWOO PUMA 400

SPINDLE BORE 116.5 mm

TURN LENGTH 1043 mm

MAX TURN DIAMETER 550mm

CNC MACHINING CENTRES

MATSUURA H.PLUS 300/ PC5
NEW 2016

5 PALLET HORIZONTAL MACHINING
CENTRE

MATSUURA MAM72-35V NEW 2017

32 PALLET, 5 AXIS MACHINING CENTRE

MATSUURA H.PLUS 300/PC11 NEW
2019

11 PALLET HORIZONTAL MACHINING
CENTRE

DAEWOO MYNX 540 VMC
(WITH 4TH AXIS)

X 1020/Y 510 /Z 625

HURCO VM 1 VMC

X 660/Y 355/Z 400

XYZ 1060 HS VMC NEW 2013
(WITH 4TH AXIS, TOOL & PART PROBE)

X 1020/Y 610/Z 620

HURCO VMX42 VMC

X 1000/Y 600/Z 500

HURCO VM20 VMC NEW 2011
(WITH 4TH AXIS)

X 1016/Y 508/Z 508

DRILLING & TAPPING

XYZ FAST TAP 90 (M4-M24) NEW
2014

BOWES RADIAL DRILL 60" x 5MT

PRODUCTION SOFTWARE

FEATURECAM 2015 3D

PSL DATATRAK PRODUCTION
MANAGEMENT SOFTWARE 2015

CONVENTIONAL LATHES

TOS CENTRE LATHE
(2 METRES BETWEEN CENTRES)

WARD 7DB LATHE

XYZ PROTURN SLX 425 NEW 2013
(WITH PROTOTRACK CONTROL)

XYZ PROTURN SLX 355 NEW 2014
(WITH PROTOTRACK CONTROL)

CONVENTIONAL MILLING

XYZ PRO 300 TURRET MILL
(WITH PROTOTRACK CONTROL)

XYZ SMX SLV TURRET MILL NEW 2010
(WITH PROTOTRACK CONTROL)

BANDSAWS

SABRE 250NC BANDSAW

EXCEL PBS250 MANUAL NEW 2014

BROACHING AND SLOTTING

BROACHING MACHINE
WITH VARIOUS BROACHES UP TO
14mm

PRATT-WHITNEY 6" STROKE SLOTTER

INSPECTION EQUIPMENT

MITUTOYO QM333 CMM

TESA-HITE MAGNA 700 DIGITAL
HEIGHT GAUGE

ABERLINK XTREME 500 SHOPFLOOR
CMM NEW 2018

A COMPREHENSIVE RANGE OF
ANCILLARY INSPECTION EQUIPMENT
ALL OF THE ABOVE CALIBRATED TO
NATIONAL STANDARDS